

1600 SERIES MANIPULATOR



EXTERNAL GIRTH WELDING

Manipulator alternates between two stations where it makes an exterior circumferential weld on the center seam of the tank about 3/4 complete at each station.

- **Model 1600 Manipulator**
 - Power Column Rotation
 - Catwalk on boom
 - (2) Weld Package Platforms
 - (2) Drum Turntables
 - **Model 60565 Travel Car**
 - (3) Model 60565Track
 - Power Cable Track for Car
 - Track Wiper Brushes
 - Track Ground
 - **(2) MM-30/15 Power Roll on Riser and Casters**
 - **(2) MI-15 Idler Roll on Spring Loaded Casters**
 - **Lincoln Tandem Sub-Arc Package**
 - NA-5 Control
 - NA-4 Control
 - NA-5S Head
 - NA-4 Head
 - Contact Nozzles
 - NA- 5 Control Cable
 - NA-4 Control Cable
 - DC 1500 Power Source
 - AC 1200 Power Source
 - Crater Fill Module
- **Guide Light**
 - **Cyclomatic ST-300 10x10 Seam Tracker**
 - **Model 615-P Fore/Aft Slide**
 - **Flux Recovery**
 - **Flux Feed**

